

FIG.3

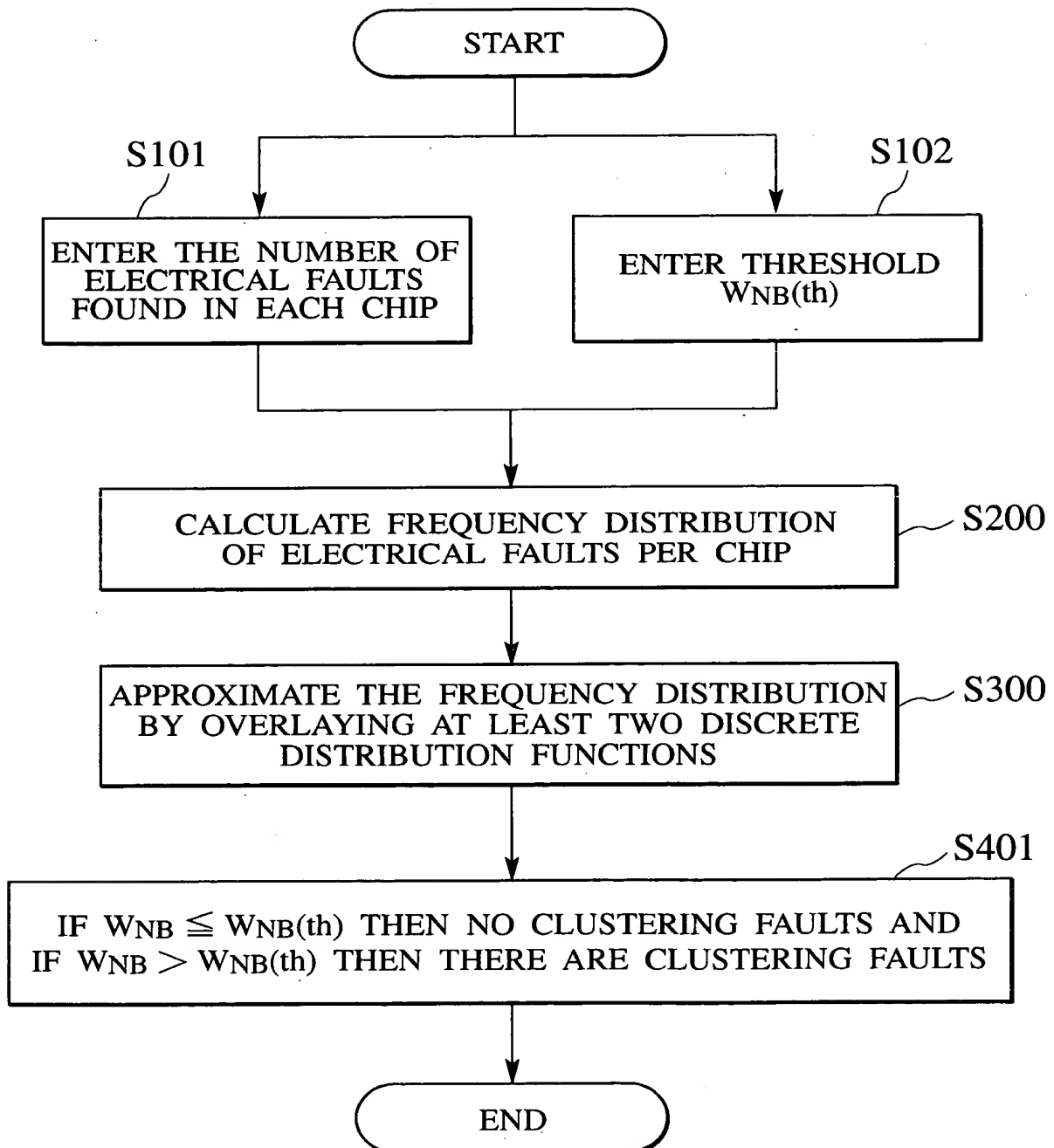


FIG.4A

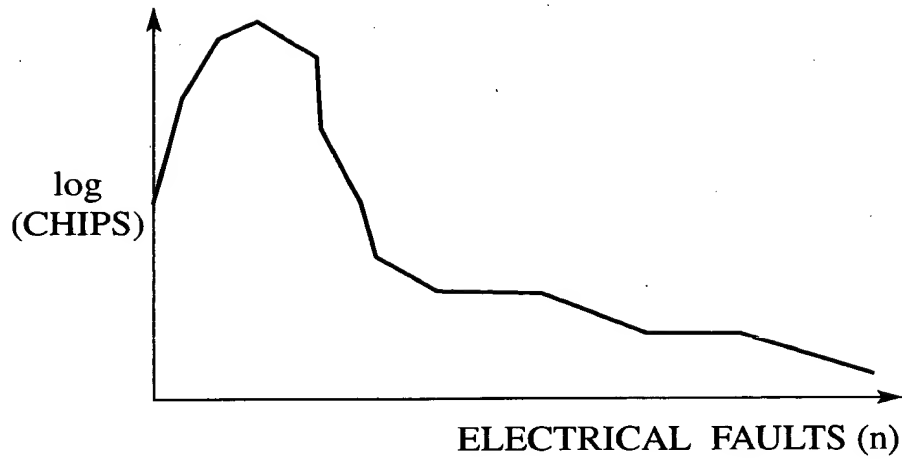


FIG.4B

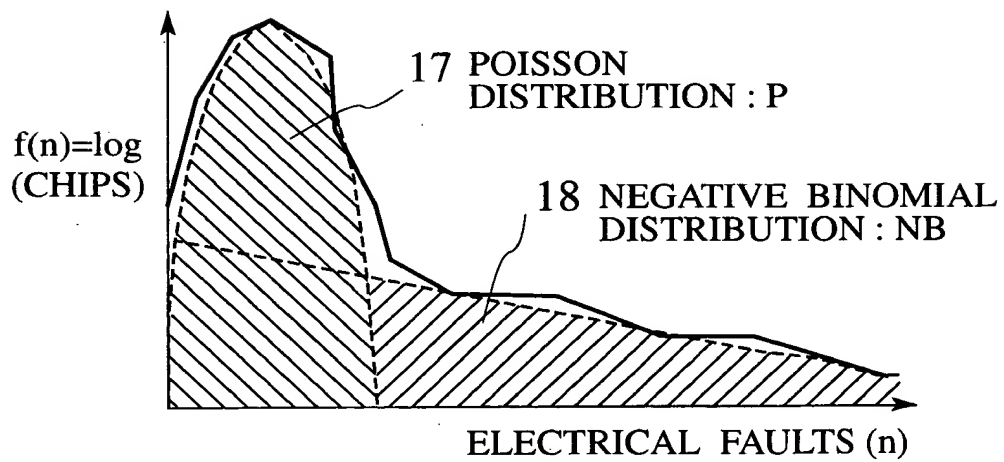


FIG.5

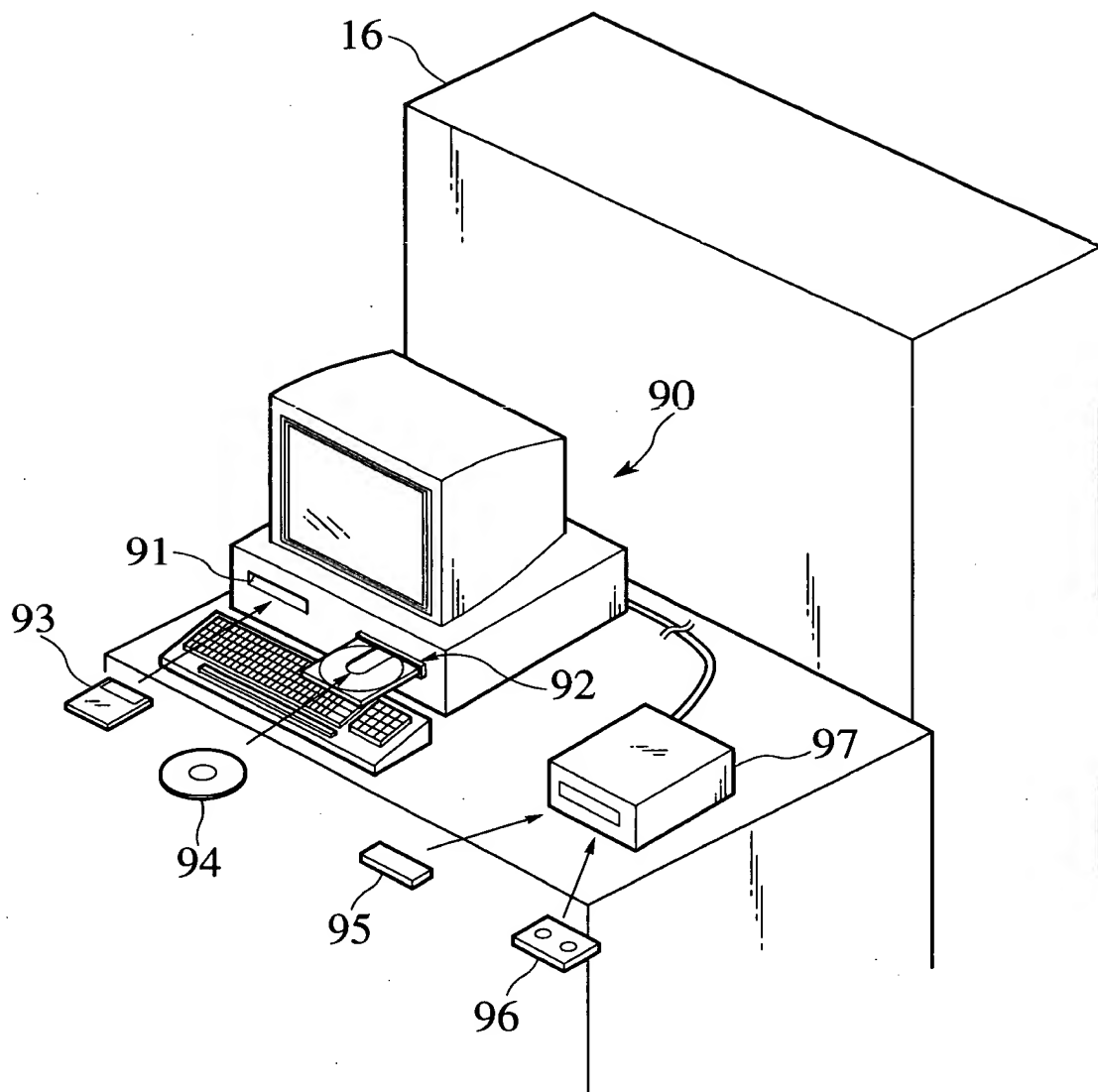


FIG.6

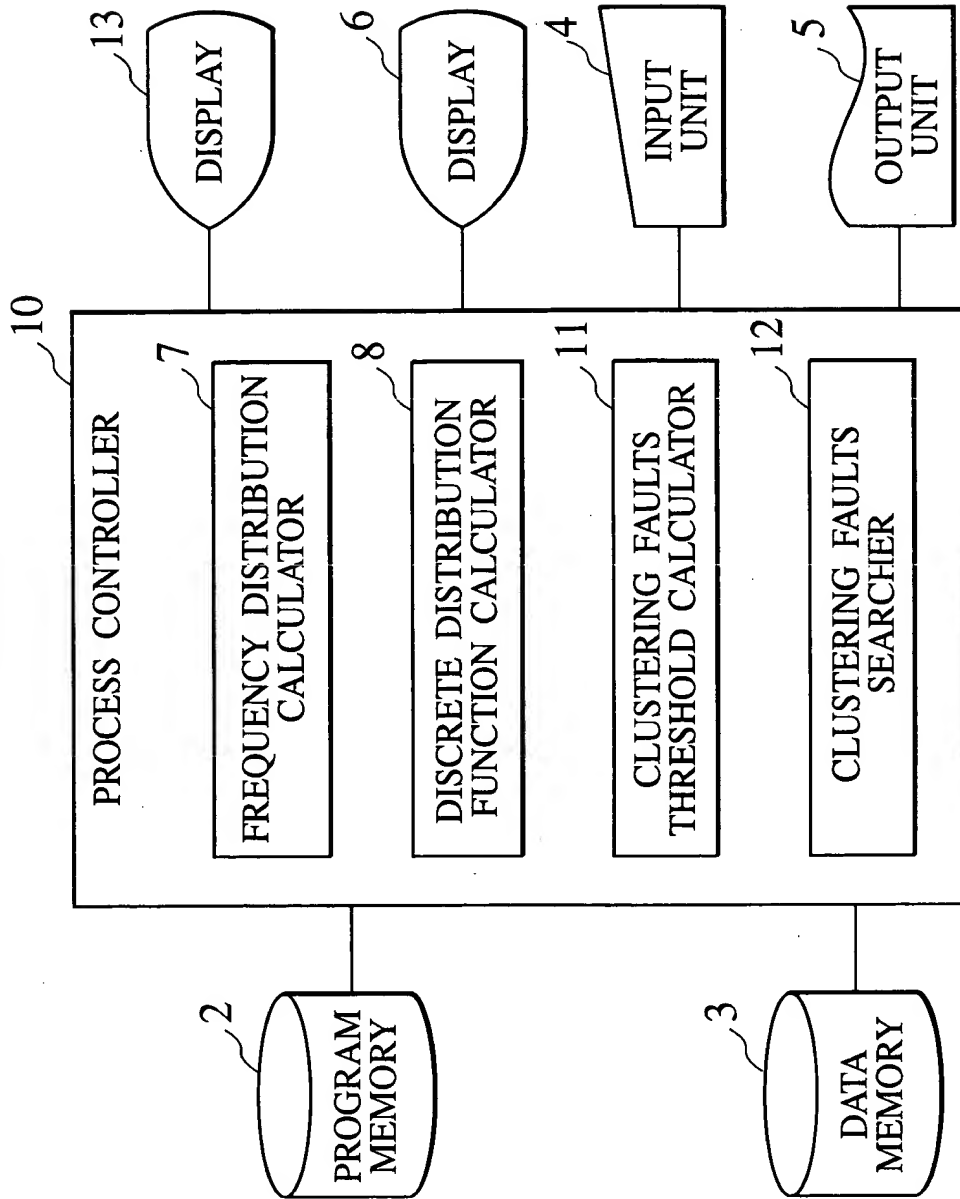
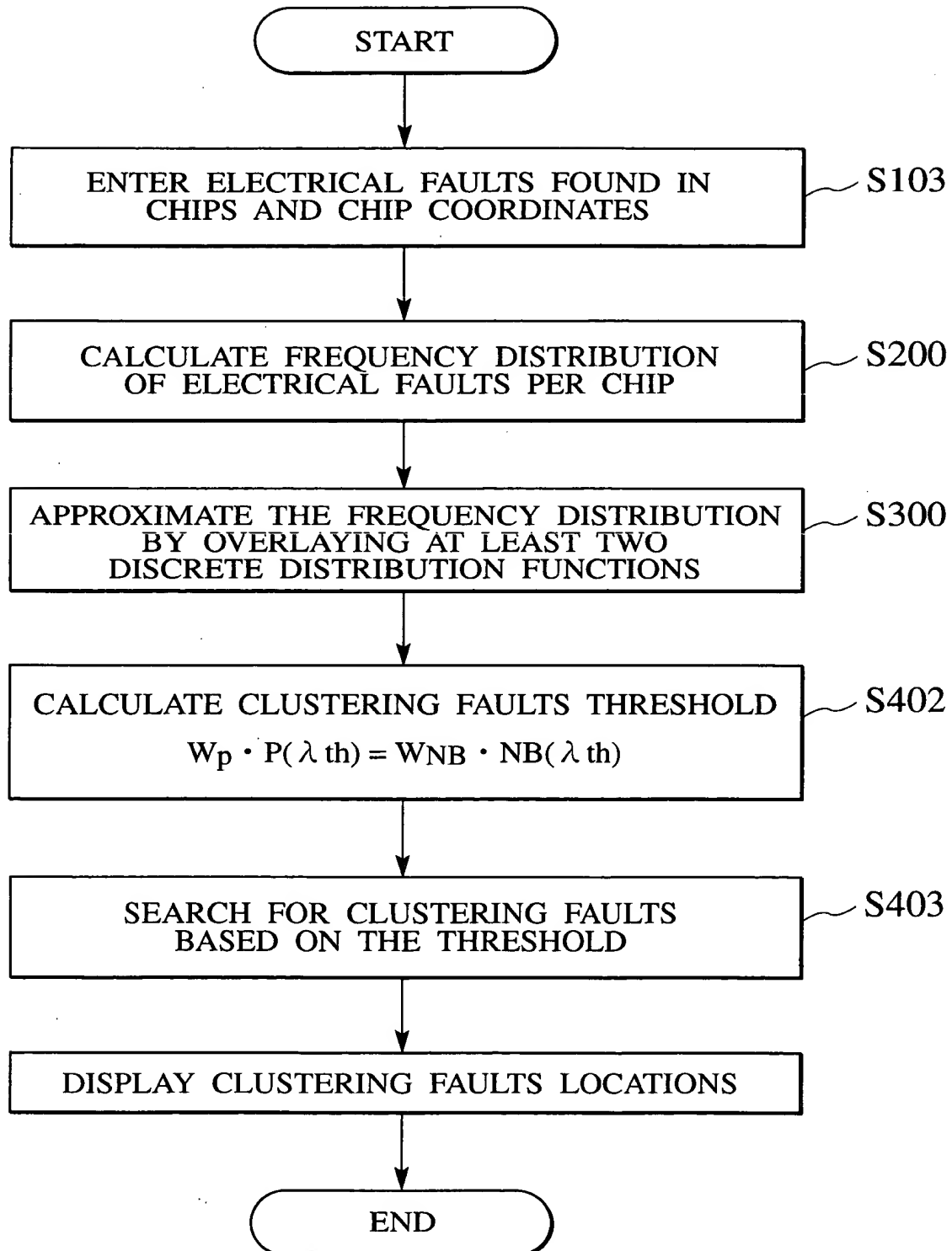


FIG.7



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FIG.8A

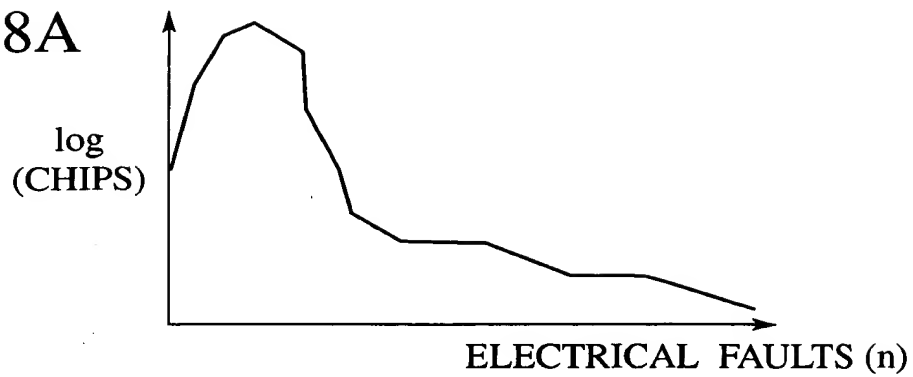


FIG.8B

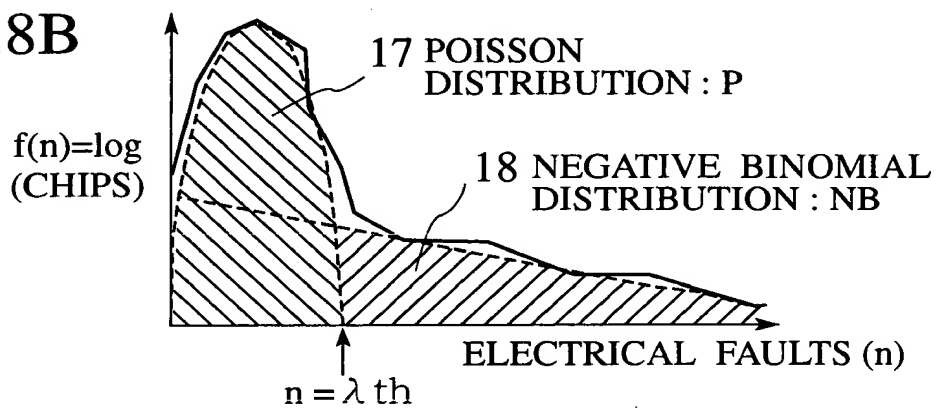


FIG.8C

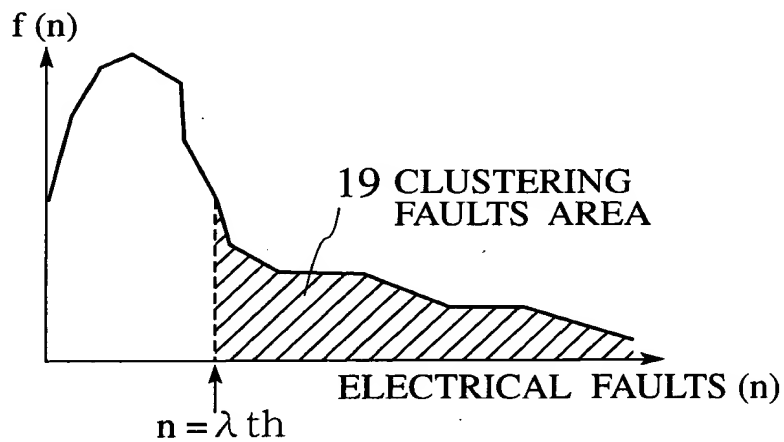


FIG.8D

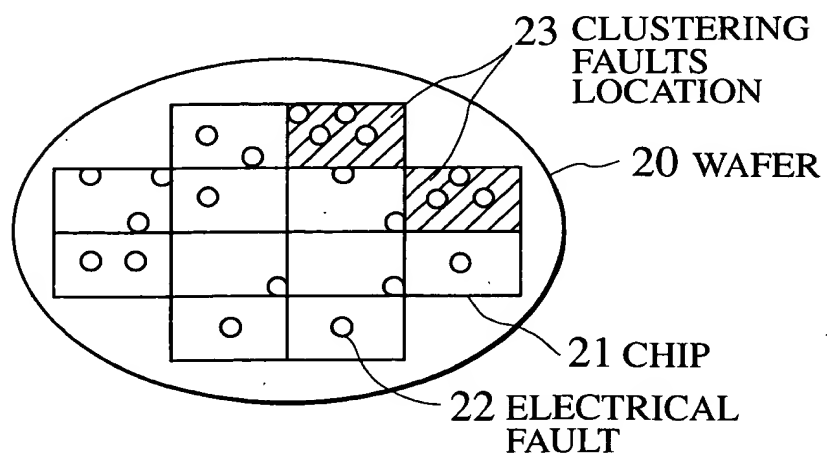
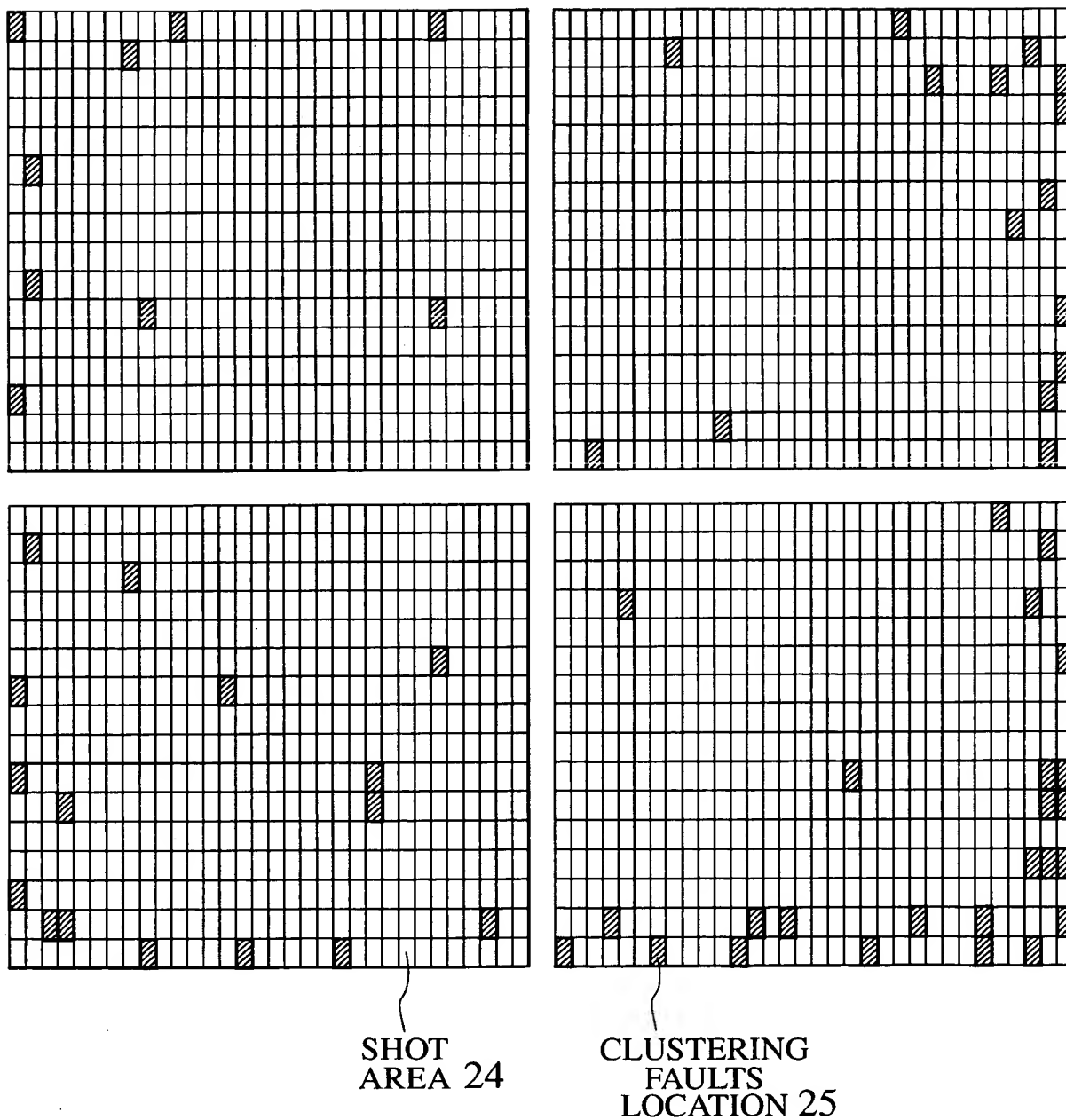
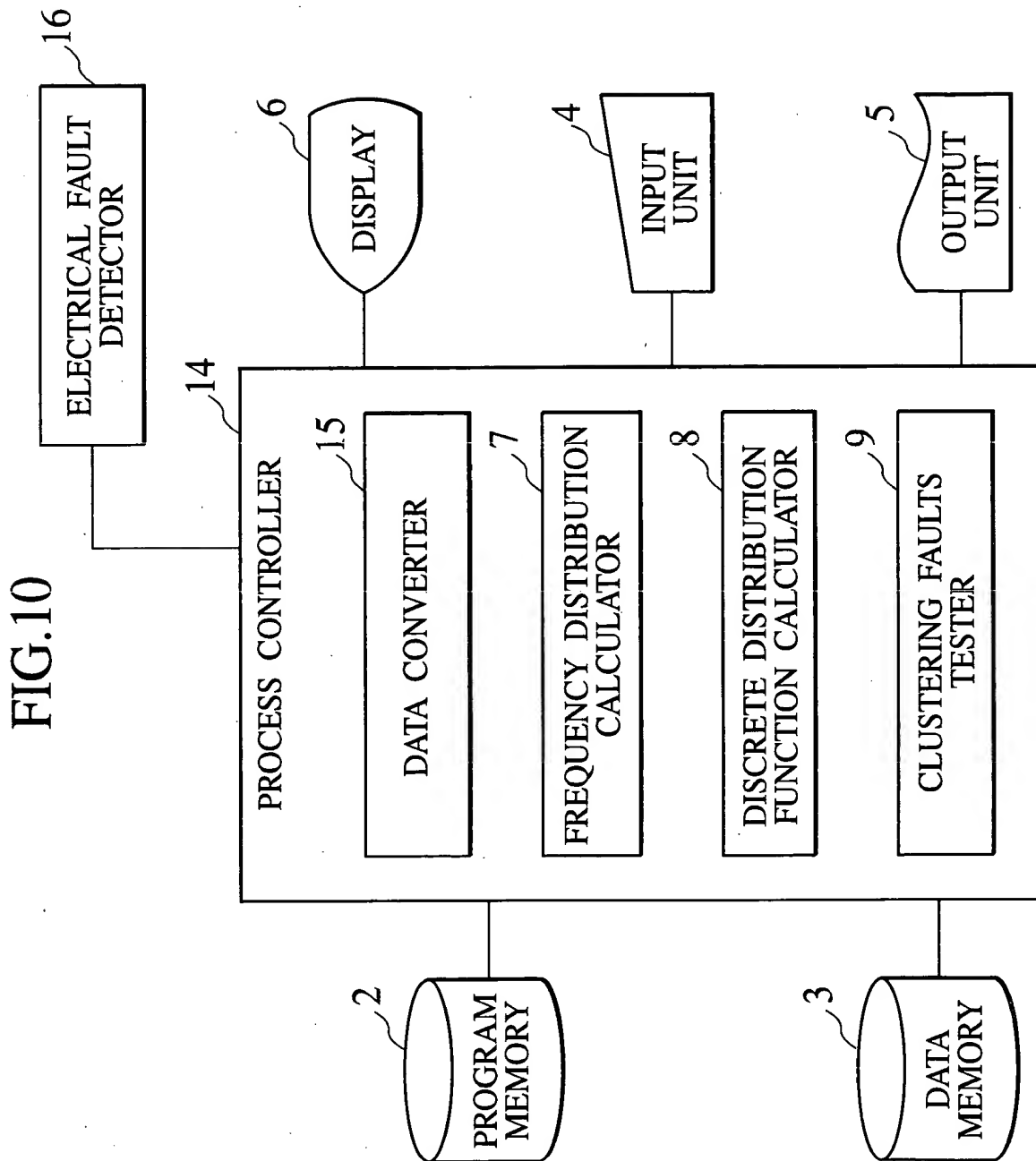




FIG.9

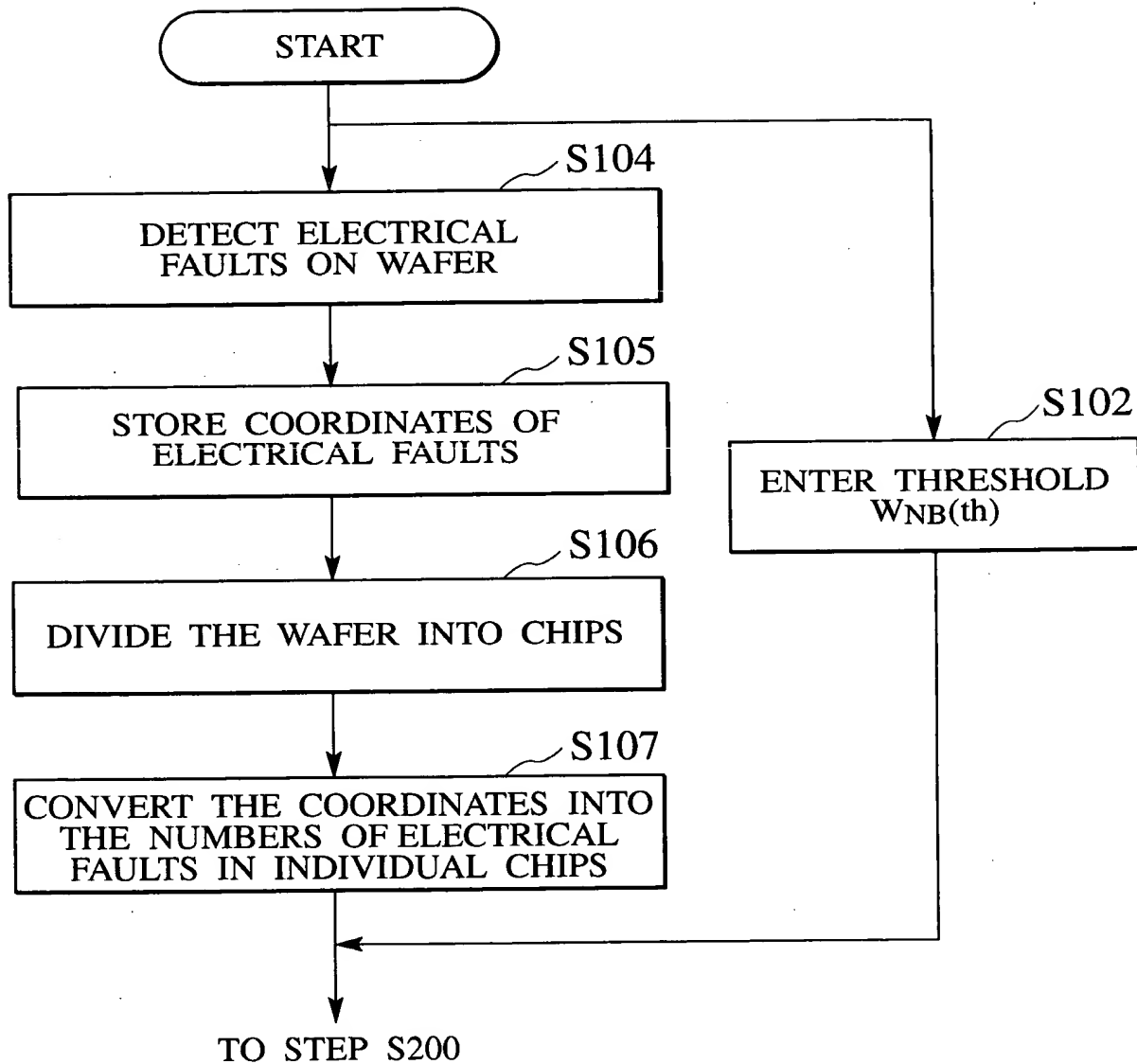


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FIG.11



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FIG.12

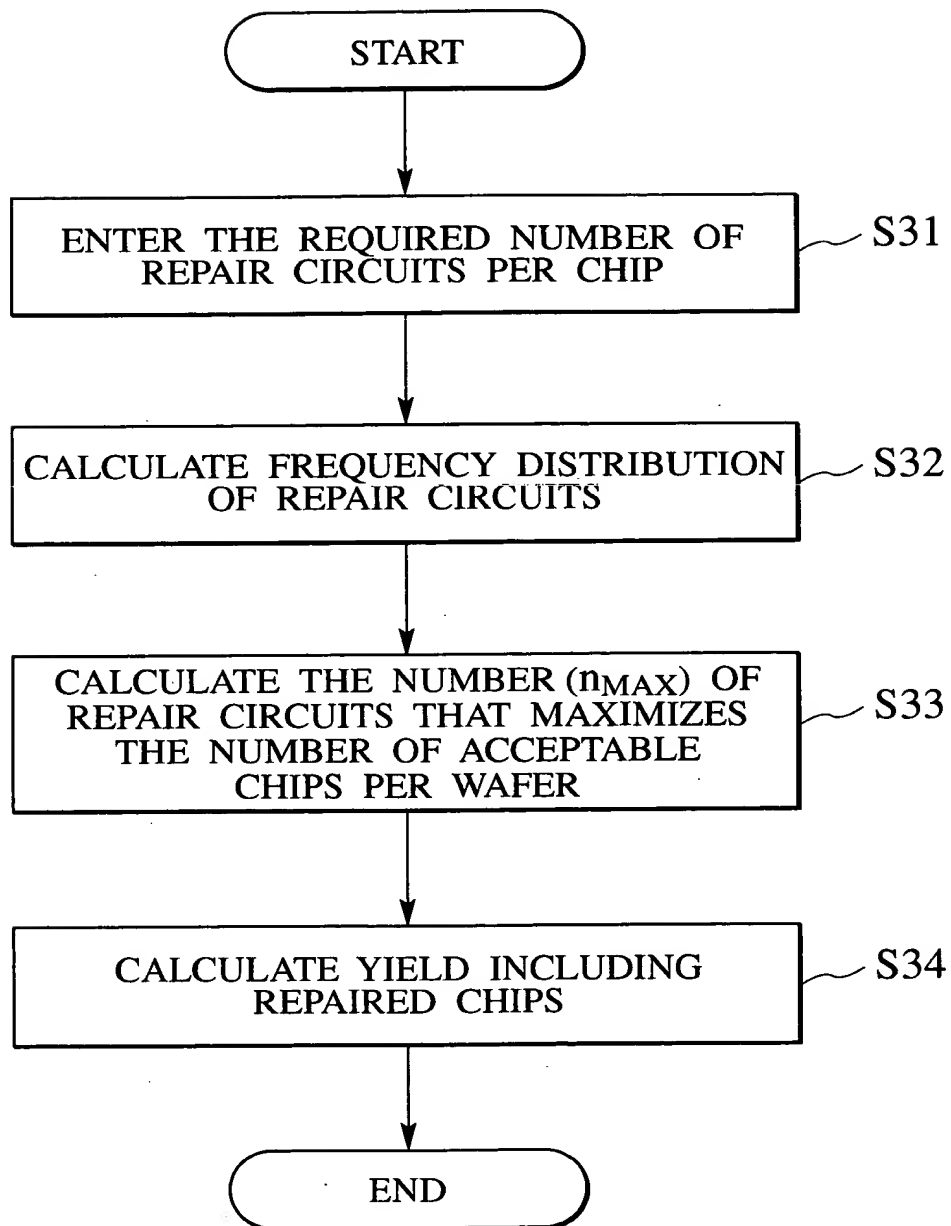


FIG.13A

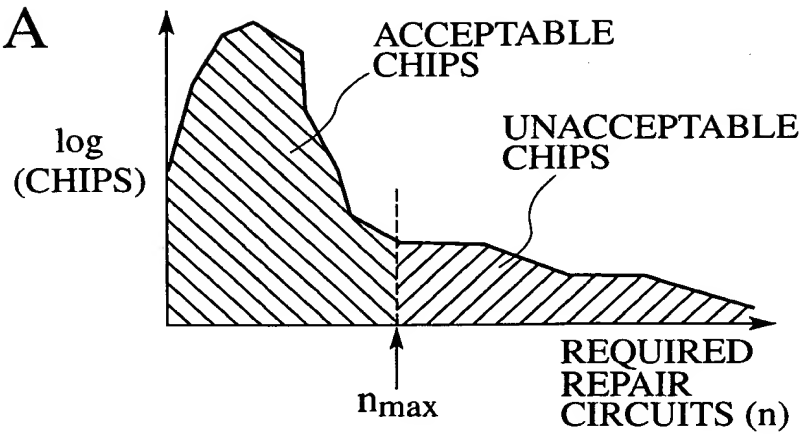


FIG.13B

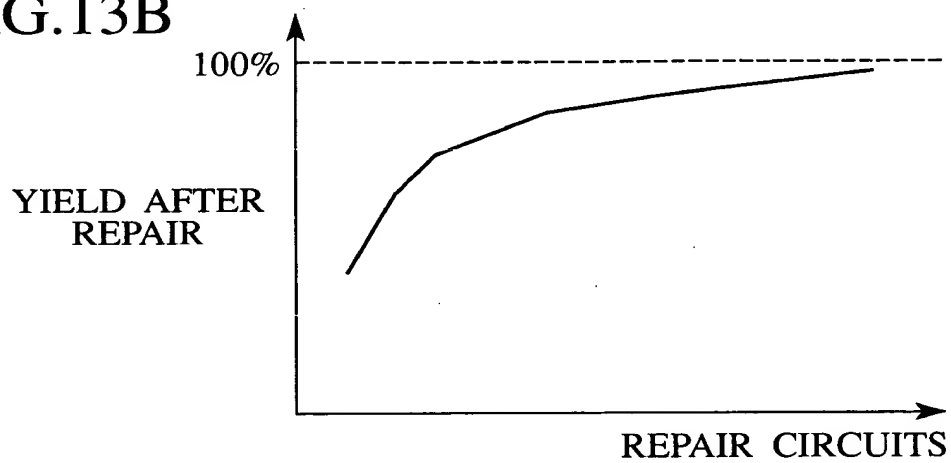


FIG.13C

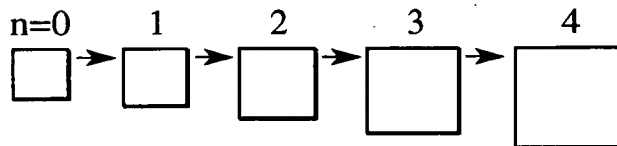


FIG.13D

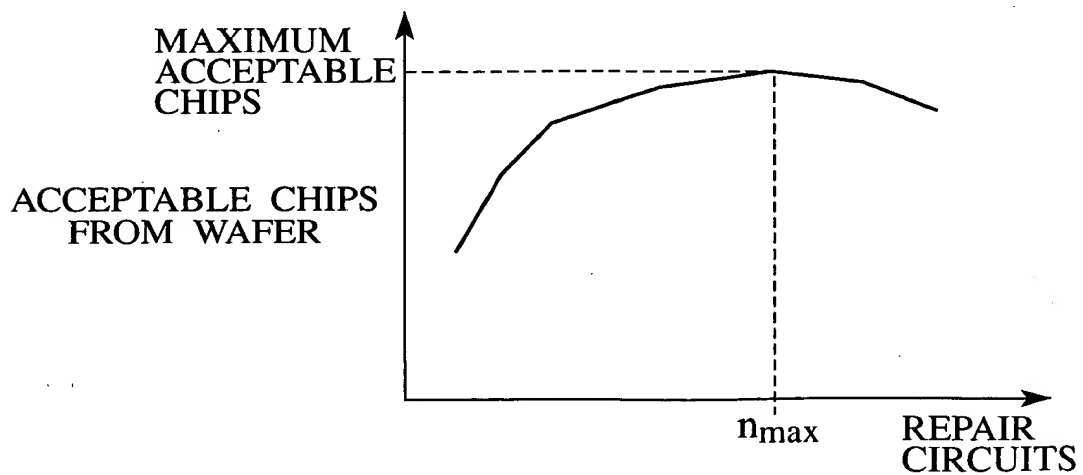


FIG.14

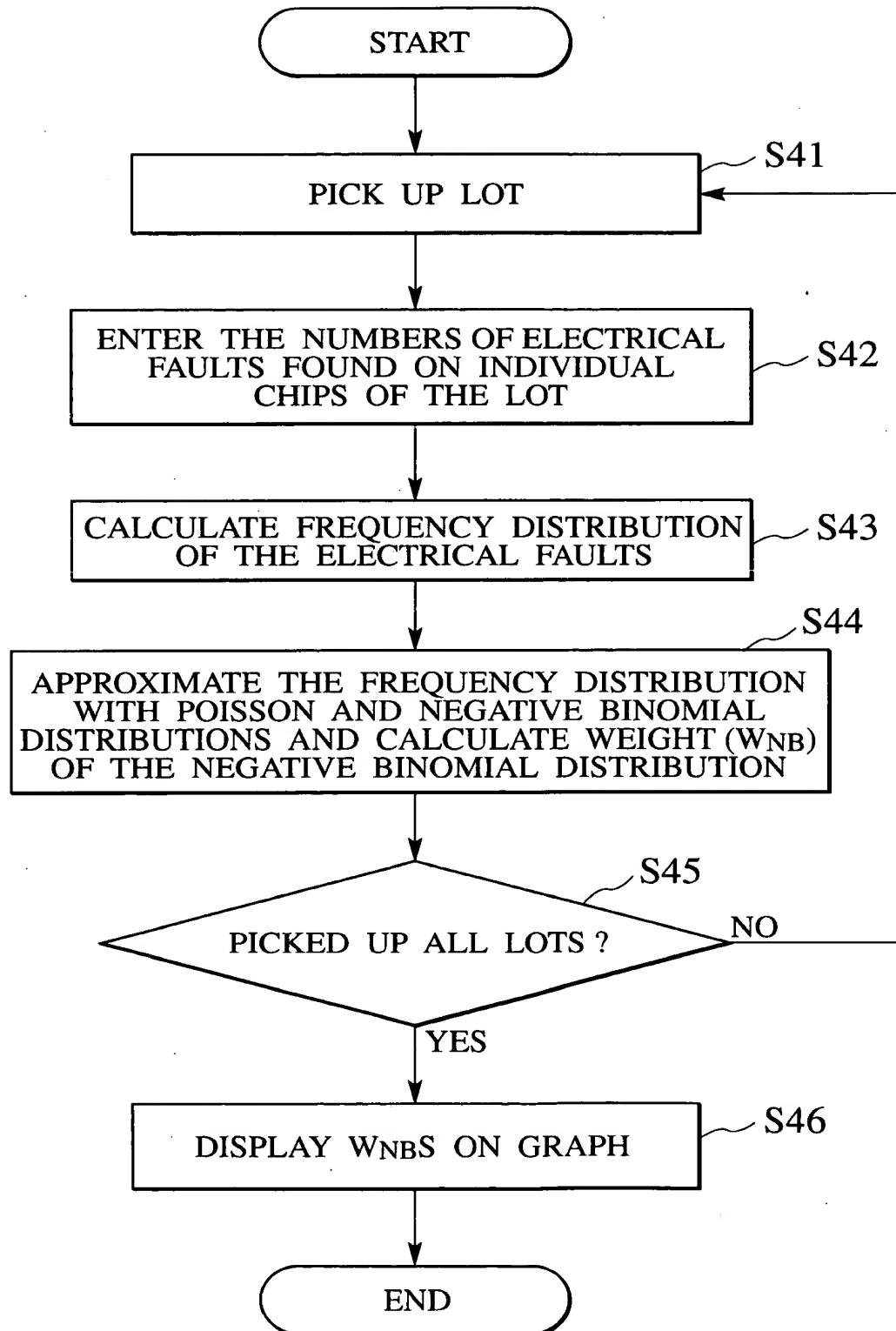


FIG.15

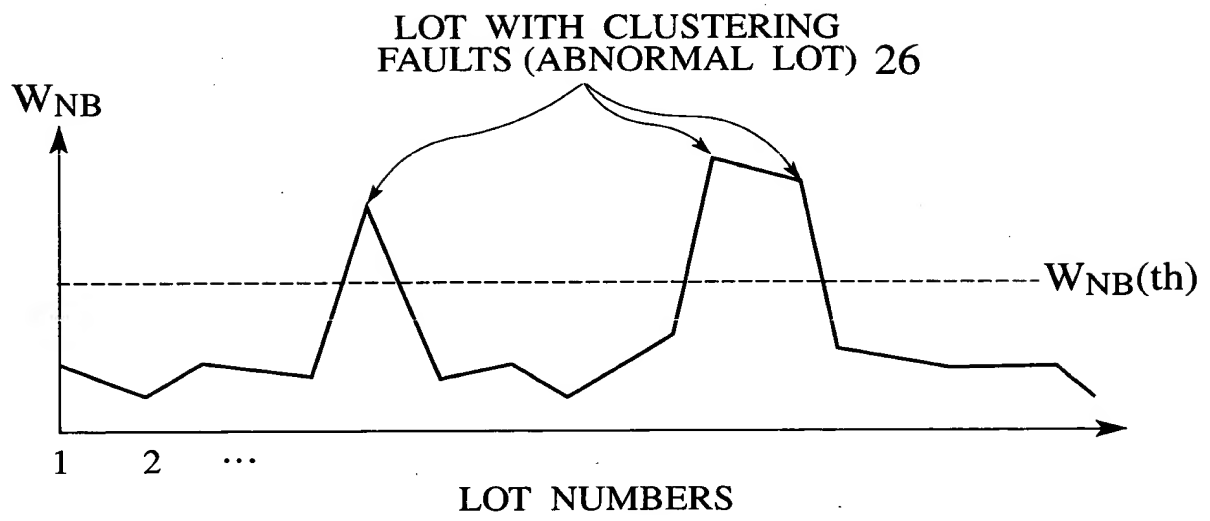


FIG.16

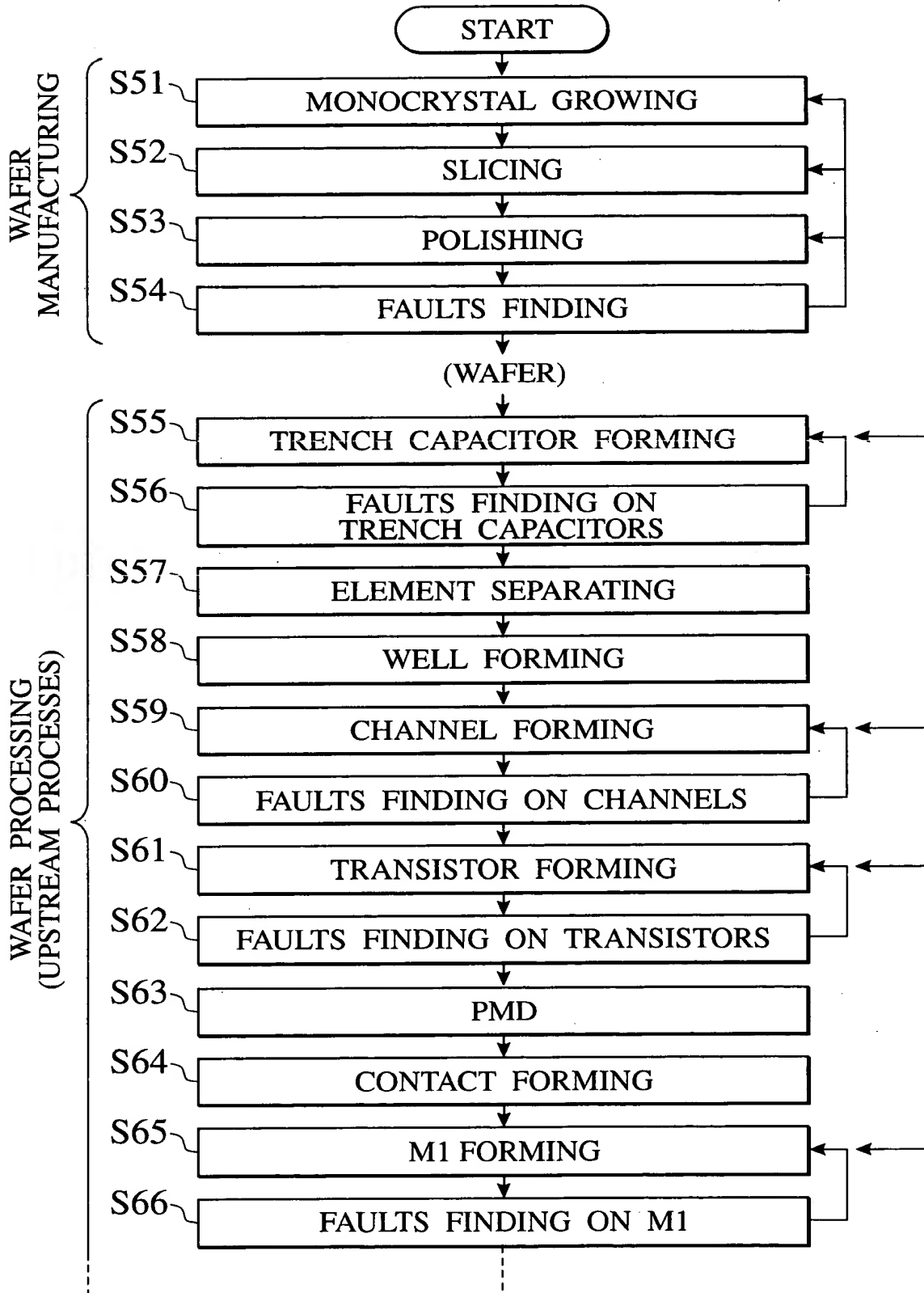




FIG.17

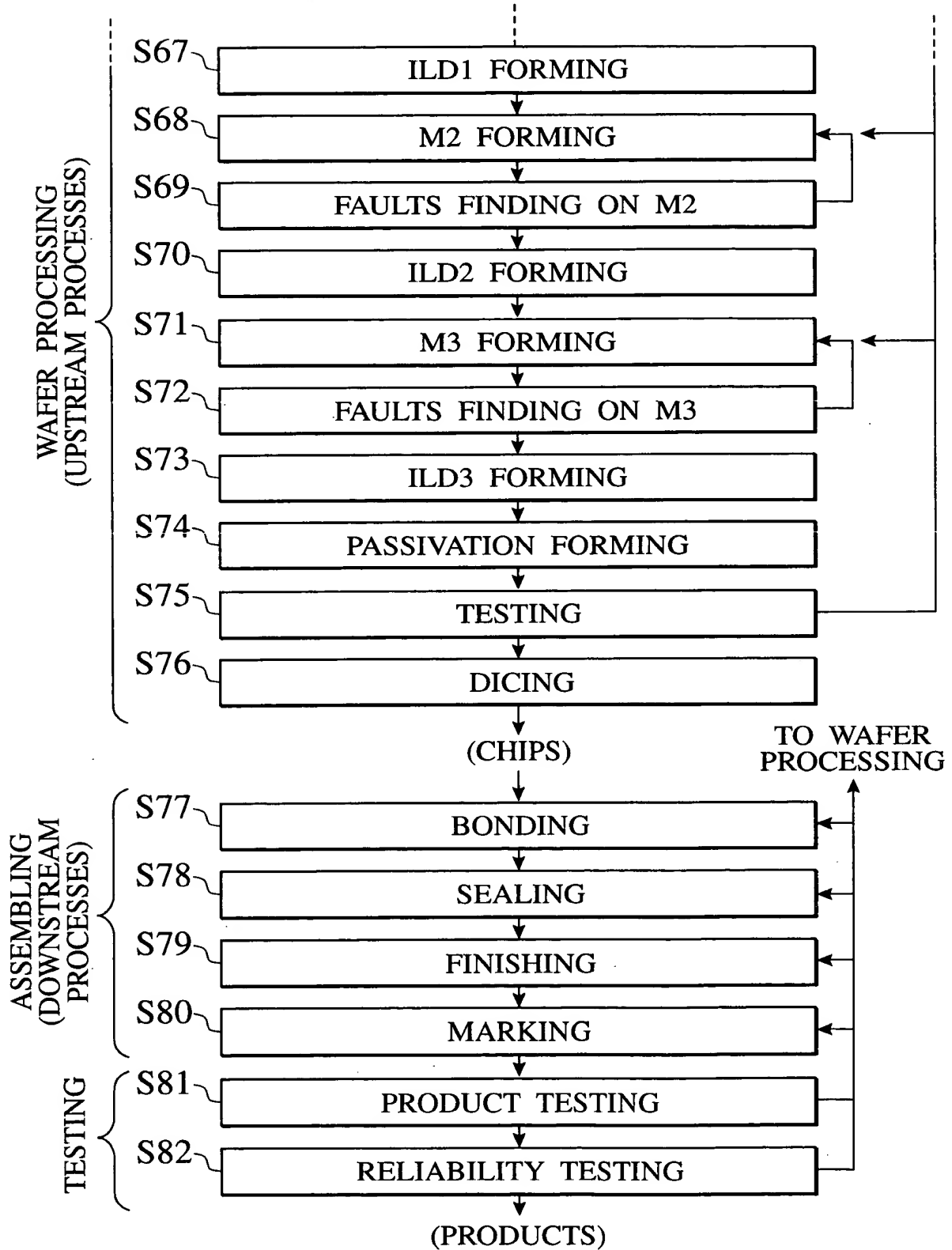


FIG.18

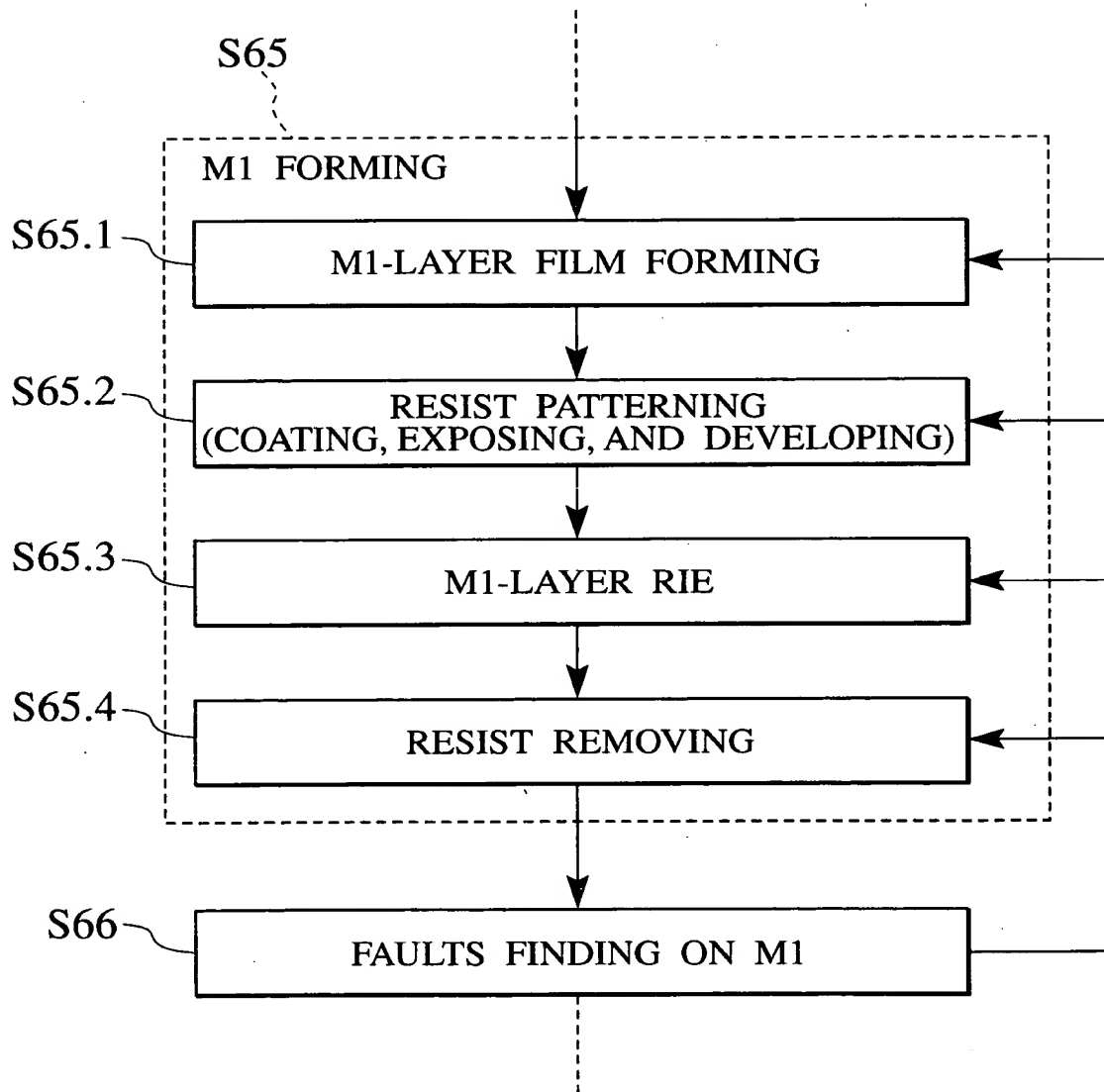


FIG.19

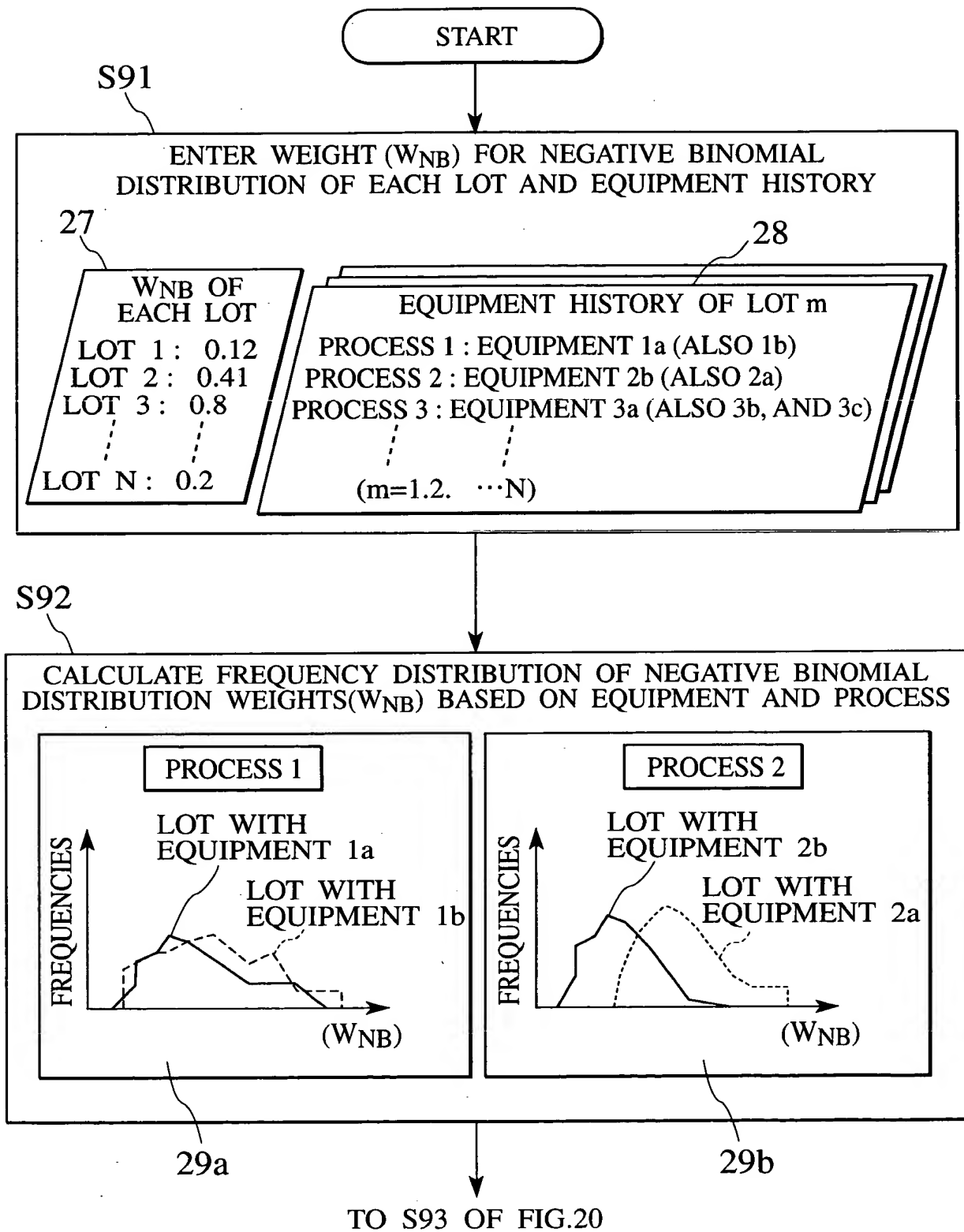


FIG.20

FROM S92 OF FIG.19

S93

CALCULATE WNB FREQUENCY DISTRIBUTION DIFFERENCE  
BETWEEN EQUIPMENT FOR EACH PROCESS

PROCESS 1

DISTRIBUTION  
DIFFERENCE  
PARAMETER : 1

DISTRIBUTION  
DIFFERENCE : SMALL

NO PROBLEM

PROCESS 2

DISTRIBUTION  
DIFFERENCE  
PARAMETER : 40

DISTRIBUTION  
DIFFERENCE : LARGE

PROBLEMATIC

S94

SEQUENTIALLY PICK UP PROCESSES AND EQUIPMENT OF  
LARGE WNB FREQUENCY DISTRIBUTION DIFFERENCES

30

	PROBLEMATIC PROCESS	PROBLEMATIC EQUIPMENT	DISTRIBUTION DIFFERENCE PARAMETER
1.	PROCESS 2	EQUIPMENT 2b	40
2.	PROCESS 6	EQUIPMENT 6c	15

END

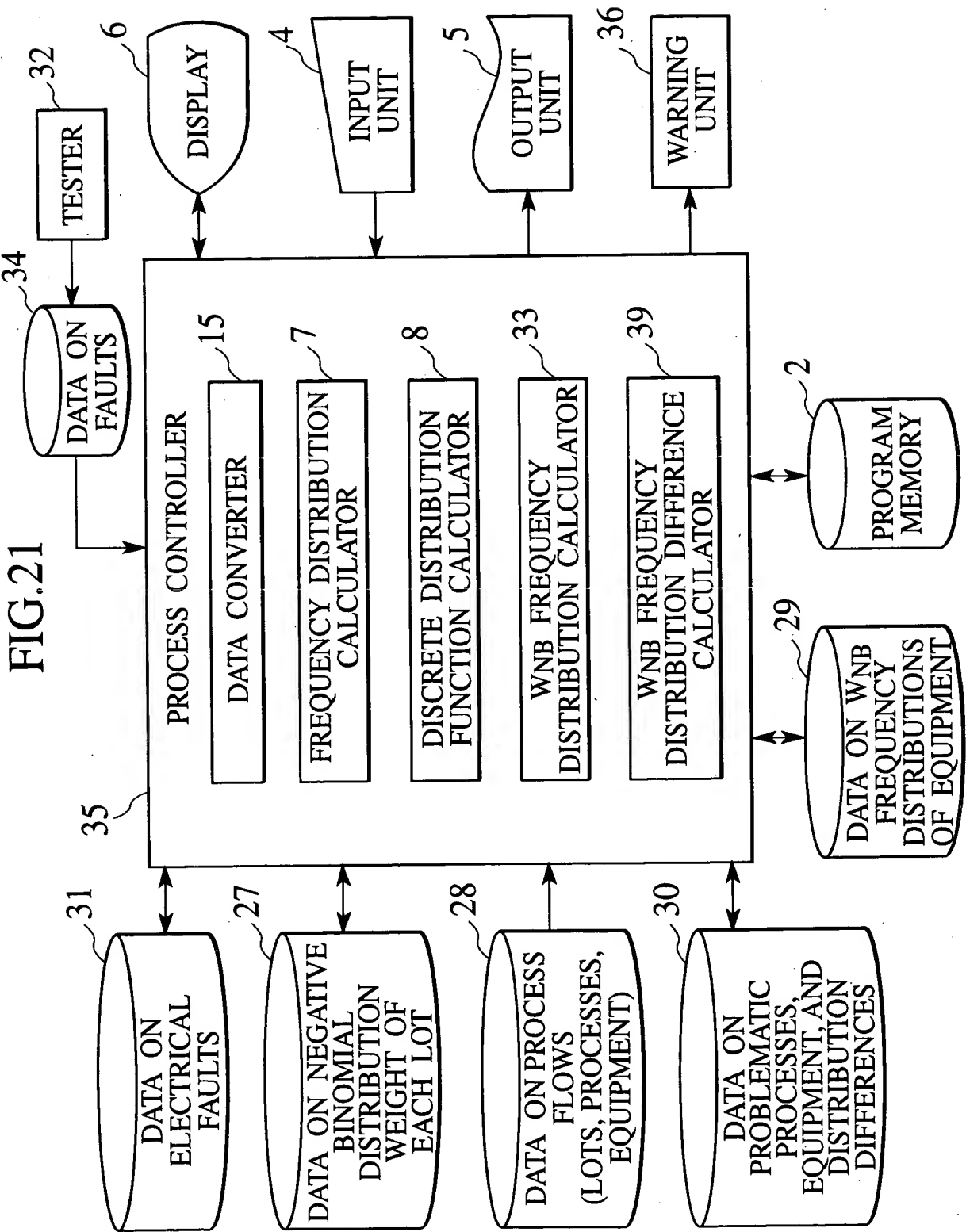


FIG.22

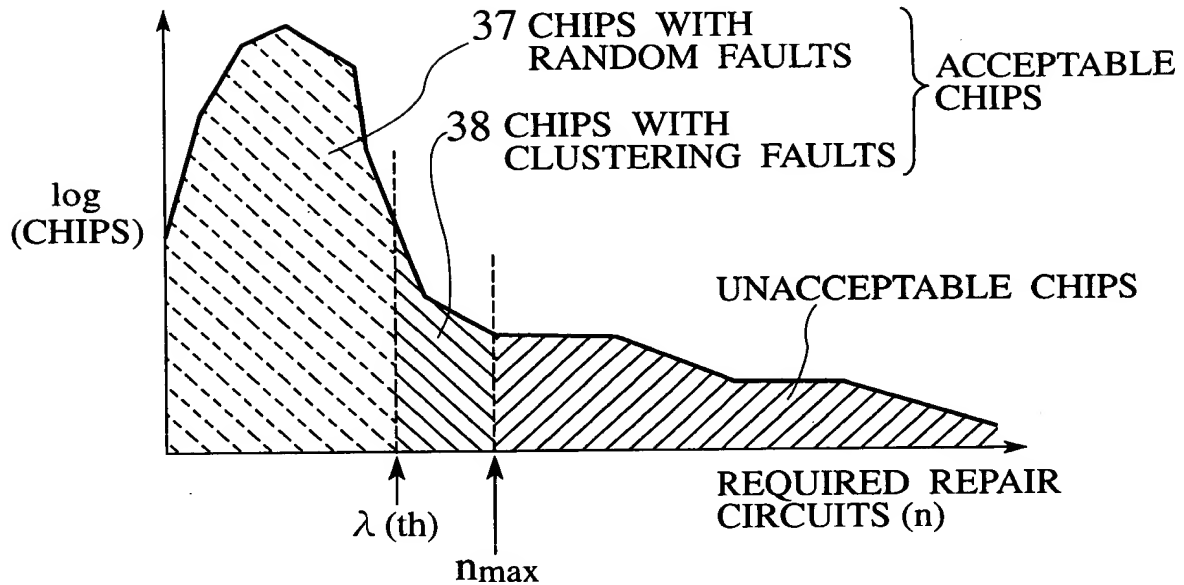


FIG.23

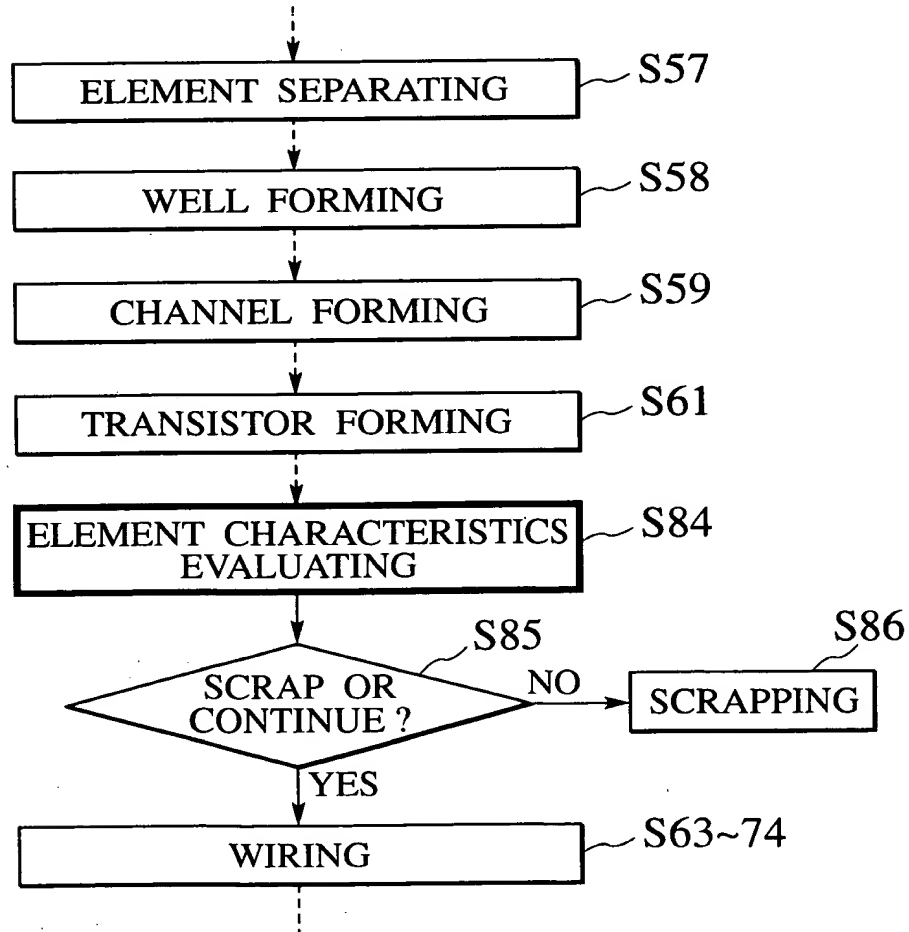


FIG.24

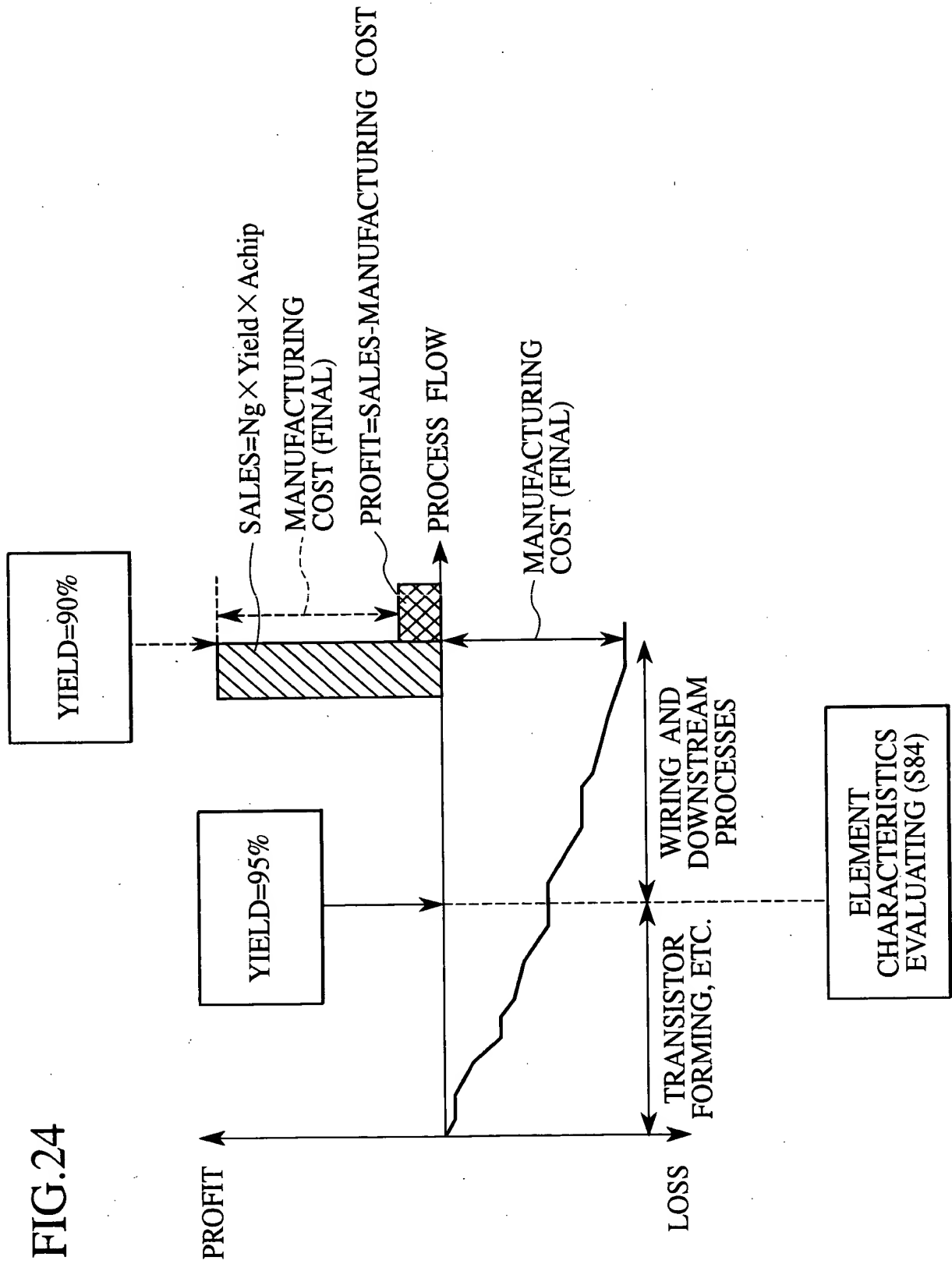


FIG.25A

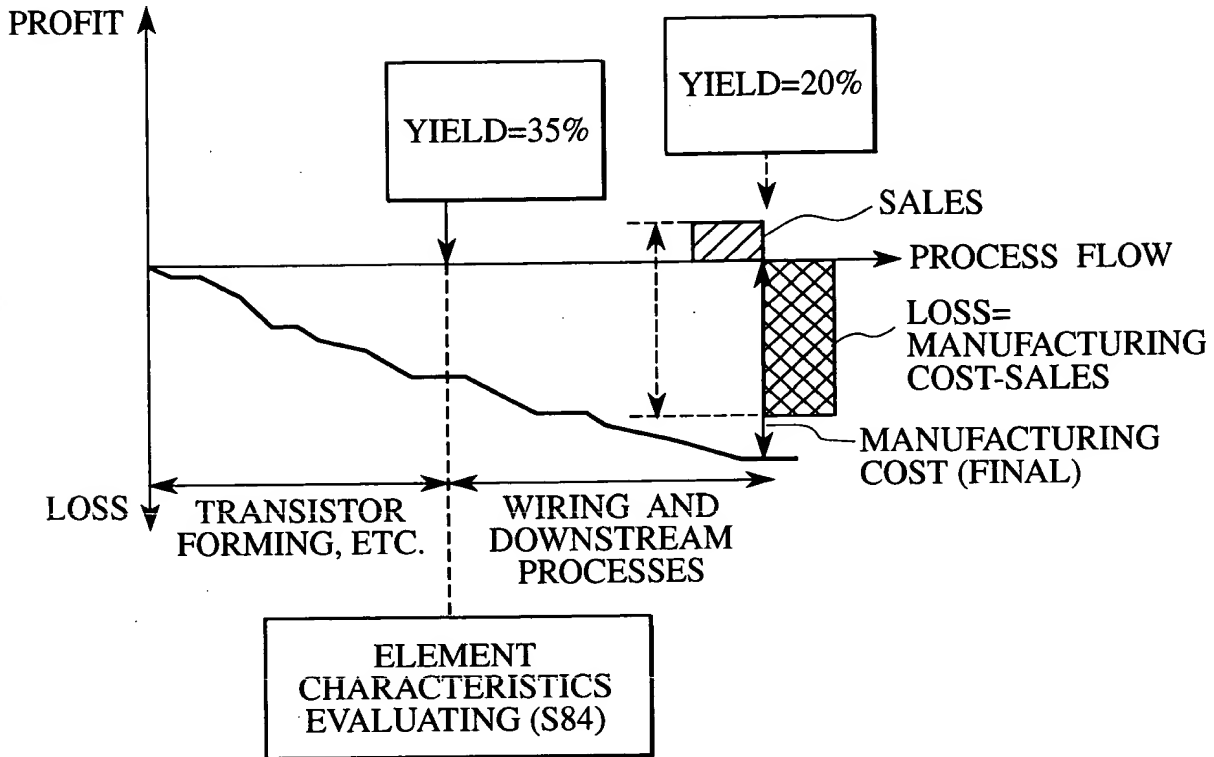


FIG.25B

